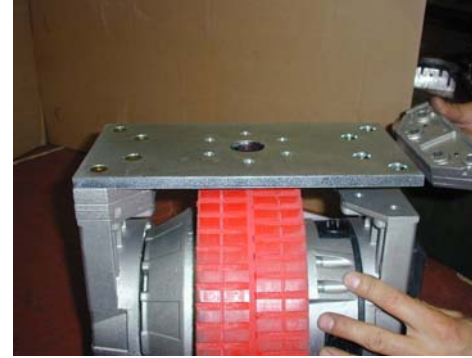


## Steps to be executed for changing the wheel



1.

Dismount drive unit at the separation point between the wheel support plates



3.

Remove holder between the plate and the brush flange



2.

Loosen fixing screws of plate and holder



4.

Remove the lateral sealing plug



5.

Pull brush flange off the engine axle



7.

Loosen wheel bolt (8x)



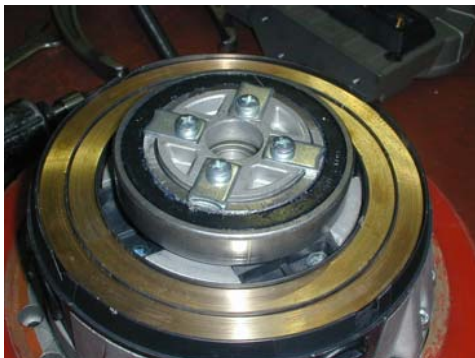
6.

Remove brush flange



8.

Pull off tire



9.

Check condition and cleanliness of slip rings



11.

Tighten wheel bolts crosswise with 16Nm



10.

Insert new tire and tighten wheel bolts crosswise and hand-tight



12.

Check carbon brushes for wearing and smooth running in the brush holder



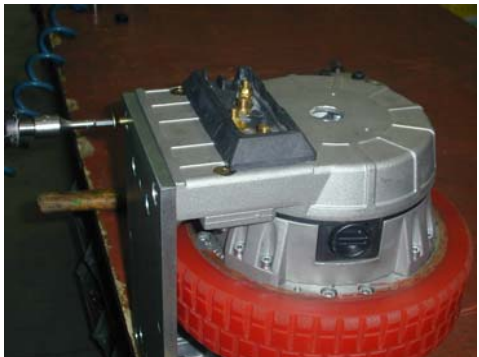
13.

Place brush flange and drive in straight onto the engine shaft



15.

Insert sealing plug into borehole



14.

Screw fastening plate



16.

Then maintenance is completed.  
Drive unit may be mounted to the machine.